

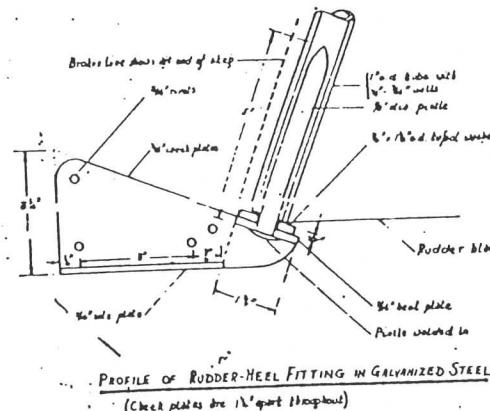
OFFSETS IN FEET, INCHES AND MATHS. TO INSIDE OF 70° PLY SKIN

While every care is taken in the preparation of the lists and officials, bathers are advised to left the hotel & full care. A eliminate any minor inconveniences that goes & after appreciation of the course.

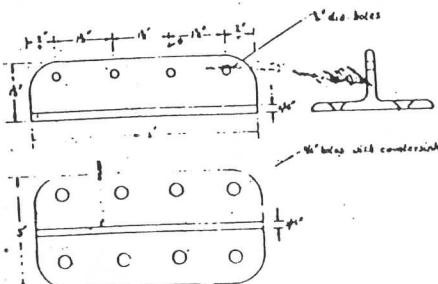
The bulk of bulk grain to China, using the bulkheads and partial bulkheads on stations 39, 8A and H, and company boats on stations 2, 5, 7, 13 and H. A dry-dock would be used at stations D and 39 will facilitate handling the grain.

The ultimate purpose of the barge tools is critical; great care should be taken in the setting of the stringers over the bridge & which the tools are fastened, so that the stringers should be allowed to run and where they please. It is desirable to make a few tools & a spar, so the tools are placed correctly.

In view of the wide use of timber, no construction timbers are specified; builders are expected to use those durable and suitable timbers, and stock sizes, and readily available in their localities.

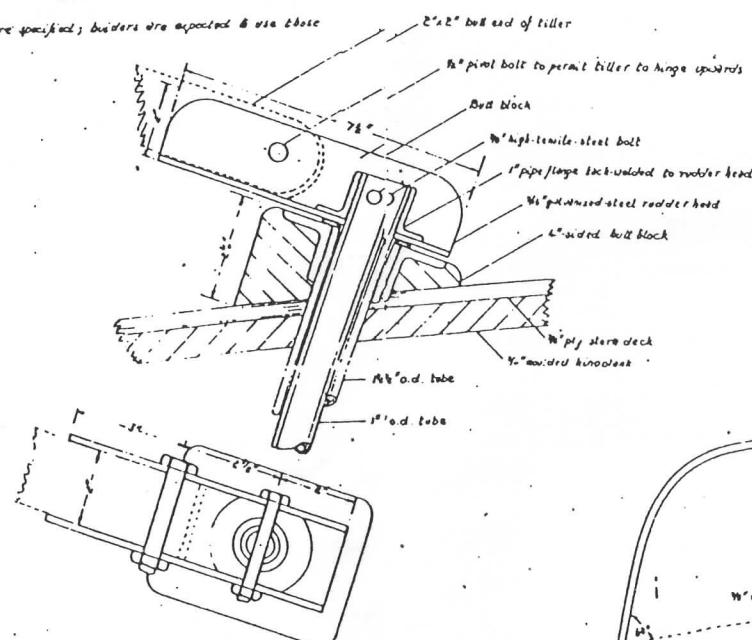


PROFILE OF RUDDER-HEEL FITTING IN GALVANIZED STEEL

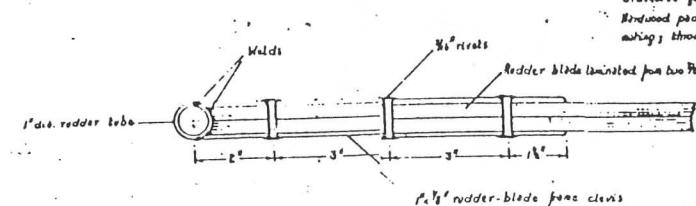


FRIZZELAY ATTACHMENT MADE FROM BRASS OR GALVANIZED STEEL T-BRA

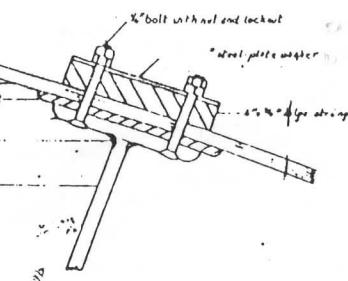
The frame should be bolted through the base plate, not screwed to it.



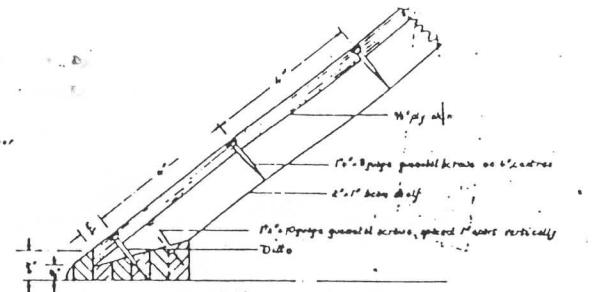
Rudder-Head Fitting in Galvanized Mild Steel



CONSTRUCTION OF RUDDER BLADE

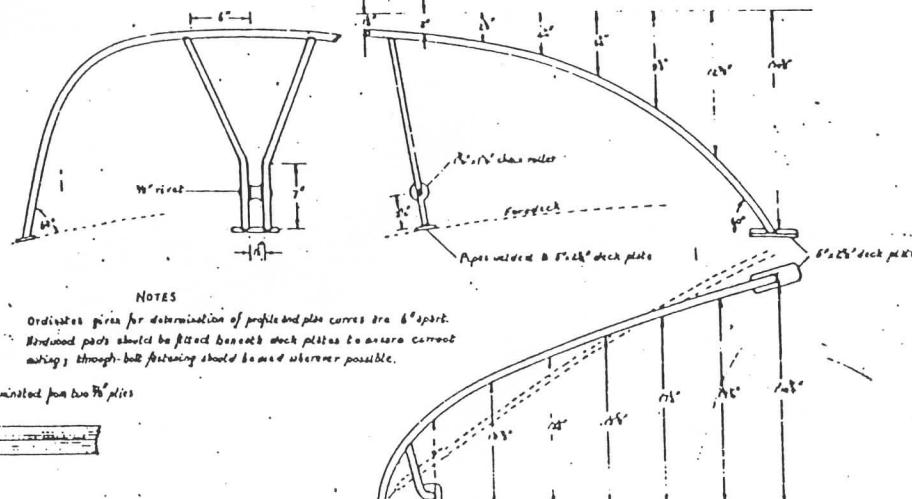
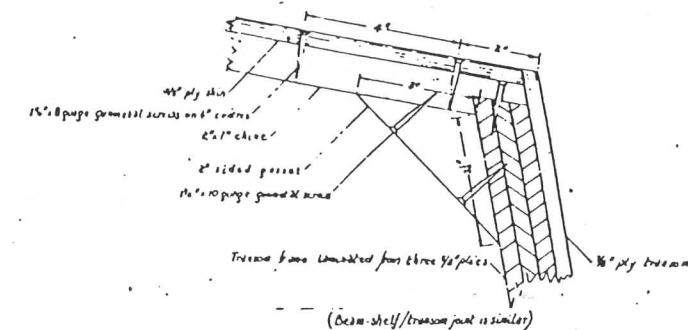


FASTENING OF BILGE KEEL TO STRINGER



Any limitations existing to receive head end of base strip
were standard made from 18" x 16" wood board strip
Outer standard made from 28" by 16" brass strip } fastened by 18" 10's as 4" coo

JOINT BETWEEN BEAM SHELF AND STEM



NOTES
Ordinates given for determination of profile and plate curvess are 6° spirals.
Hardwood pads should be fitted beneath stock plates to ensure curving; through-bolt fastening should be used whenever possible.



BOW PULPIT IN $\frac{3}{4}$ " DIA. GALVANIZED STEEL PIPE

SILHOUETTE II

SHEET 9 [6'-1' AND 1½'-1']

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